## SEARCH REQUEST FORM

Scientific and Technical Information Center

Requester's Full Name: IEE, RT Art Unit: 1715 Phone Num Mail Box and Bldg/Room Location: R	1 mm 0070 11(Y)	Serial Number: 10/723,350  Format Preferred (circle): PAPER DISK E-MAIL	
If more than one search is submitte	*****		
Please provide a detailed statement of the sear	ch topic, and describe as sy ords, synonyms, acronyms may have a special meani	pecifically as possible the subject matter to be scarched.  In any registry numbers, and combine with the concept or any of the concept or any of the concept or any of the concept of the	
Title of Invention: STANNOXY-SUBSTITUTED METALLOCENE CATALYSTS			
	IARTIN, Joel L.	JENSEN, Nichael D.	
	DANTEL, MOXP		
Earliest Priority Filing Date: 41-2	2-2003		
*For Sequence Searches Only* Please include of	ell pertinent information (par	ent, child, divisional, or issued patent numbers) along with the	
t a constant or confidence			
flease search for compound	s having the four	William C 30 sers s	
·	-	·	
	c	2015	
, * · · ·	<u>.</u>	CIENTIFIC REFERENCE BR Sci 2 rech Inf - Cnt.	
	<u>&gt;&gt;</u>		
$\sim$		FEB 2 5 RECD	
1	,mm X	Pat. & T.M. Office	
	X		
$k_3 SnO$	^		
-3-			
· inderly, cyclopentedieryl o	fluroryl TT-ligard	Meybe	
<ul> <li>R is allye, anye (phonyl)</li> </ul>	·	d.	
	morocyclo pertedienyl"	"stannye",	
a key words which hay help "	half saidwich metalisce	ne "stennyloxy	
) "	half hetalwork"	" stannoxy "	
STAFF USE ONLY	**************************************	Vendors and cost where applicable	
Searcher:	NA Sequence (#)	STN	
Searcher Phone #:	AA Sequence (#)	Dialog	
Searcher Location:	Structure (#)	Questel/Orbit	
Date Searcher Picked Up:	Bibliographic	Dr.Link	
Date Completed: 3-6-05	Litigation	Lexis/Nexis	
Searcher Prep & Review Time:	Fulltext	Sequence Systems	
Clerical Prep Time:	Patent Family	WWW/Internet	
Online Time:	Other	Other (specify)	

PTO-1590 (8-01)

## **CLAIMS**

We Claim:

10

15

25

30

## 5 1. A compound having the following formula:

 $(X^{l})(X^{2})(X^{3})(X^{4})M^{l}$ ; wherein

M<sup>1</sup> is selected from titanium, zirconium, or hafnium;

(X<sup>1</sup>) is selected from cyclopentadienyl, indenyl, fluorenyl, substituted cyclopentadienyl, substituted indenyl, or substituted fluorenyl;

each substituted on the substituted cyclopentadienyl, substituted indenyl, or substituted fluorenyl (X<sup>1</sup>) is independently selected from an aliphatic group, an aromatic group, a cyclic group, a combination of aliphatic and cyclic groups, an oxygen group, a sulfur group, a nitrogen group, a phosphorus group, an arsenic group, a carbon group, a silicon group, a germanium group, a tin group, a lead group, a boron group, an aluminum group, an inorganic group, an organometallic group, or a substituted derivative thereof, any one of which having from 1 to about 20 carbon atoms; a halide; or hydrogen;

(X<sup>2</sup>) is selected from a stannoxy group with the following formula:

-OSnR<sub>3</sub>;

wherein R is independently selected from alkyl, cycloalkyl, aryl, aralkyl, substituted alkyl, substituted aryl, or substituted aralkyl, any one of which having

from 1 to about 20 carbon atoms; OR' wherein R' is selected from alkyl, aryl, aralkyl, substituted alkyl, substituted aryl, or substituted aralkyl, any one of which

having from 1 to about 20 carbon atoms; F; Cl; Br; or I; and

(X<sup>3</sup>) and (X<sup>4</sup>) are independently selected from an aliphatic group, an

aromatic group, a cyclic group, a combination of aliphatic and cyclic groups, an

oxygen group, a sulfur group, a nitrogen group, a phosphorus group, an arsenic group, a carbon group, a silicon group, a germanium group, a tin group, a lead

group, a boron group, an aluminum group, an inorganic group, an organometallic

group, or a substituted derivative thereof, any one of which having from 1 to about

20 carbon atoms; or a halide.

2. The compound of Claim 1, wherein the compound has the following general formula:

(η<sup>5</sup>-cycloalkadienyl)M(OSnR<sub>3</sub>)X<sub>2</sub>; wherein

cycloalkadienyl is selected from cyclopentadienyl, indenyl, fluorenyl, or substituted analogs thereof;

M is selected from Ti, Zr, or Hf;

R is independently selected from substituted or non-substituted alkyl, cycloalkyl, aryl, aralkyl, alkoxide, or aryloxide, any one of which having from 1 to about 20 carbon atoms; F; Cl; Br; or I; and

X is independently selected from F; Cl; Br; I; or a substituted or non-substituted alkyl, cycloalkyl, aryl, aralkyl, alkoxide, or aryloxide, any one of which having from 1 to about 20 carbon atoms.

- 15 3. The compound of Claim 1, wherein the compound is selected from:
  - $(\eta^5\text{-cyclopentadienyl}) titanium (triphenyl stannoxy) dichloride;$
  - (η<sup>5</sup>-cyclopentadienyl)zirconium(triphenylstannoxy)dichloride;
  - (η<sup>5</sup>-cyclopentadienyl)titanium(trimethylstannoxy)dichloride;
  - $(\eta^5\text{-cyclopentadienyl}) zirconium (triethylstannoxy) dichloride;$
- 20 (η<sup>5</sup>-cyclopentadienyl)hafnium(triphenylstannoxy)dichloride;
  - (η<sup>5</sup>-cyclopentadienyl)titanium(tri-n-butylstannoxy)dichloride;
  - (η<sup>5</sup>-cyclopentadienyl)titanium(triphenylstannoxy)dibromide;
  - $(\eta^5\text{-pentamethylcyclopentadienyl}) titanium (triphenylstannoxy) dibromide;$

or

5

10

- 25  $(\eta^5$ -cyclopentadienyl)titanium(tributylstannoxy)dibromide.
  - 4. A composition of matter comprising a half-sandwich metallocene compound with the following formula:

 $(X^{1})(X^{2})(X^{3})(X^{4})M^{1}$ ; wherein

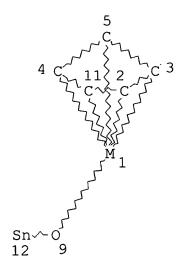
30 M<sup>1</sup> is selected from titanium, zirconium, or hafnium;

=> file reg FILE 'REGISTRY' ENTERED AT 15:33:25 ON 06 MAR 2005 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2005 American Chemical Society (ACS)

=> d his

```
FILE 'LREGISTRY' ENTERED AT 15:19:23 ON 06 MAR 2005
                E FERROCENE/CN
L1
              1 S E3
L2
               STR 102-54-5
    FILE 'REGISTRY' ENTERED AT 15:25:41 ON 06 MAR 2005
             0 S L2
L3
L4
               STR L2
                STR L4
L5
              0 S L5
L6
L7
             ·0 S L4
              4 S L5 FUL
L8
                SAV L8 LEE350/A
     FILE 'CAOLD' ENTERED AT 15:33:02 ON 06 MAR 2005
L9
             0 S L8
     FILE 'ZCAPLUS' ENTERED AT 15:33:12 ON 06 MAR 2005
L10
              3 S L8
     FILE 'REGISTRY' ENTERED AT 15:33:25 ON 06 MAR 2005
```

=> d 18 que stat L5 STR



NODE ATTRIBUTES:
DEFAULT MLEVEL IS ATOM
DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:
RING(S) ARE ISOLATED OR EMBEDDED
NUMBER OF NODES IS 8

STEREO ATTRIBUTES: NONE

L8 4 SEA FILE=REGISTRY SSS FUL L5

100.0% PROCESSED 13551 ITERATIONS SEARCH TIME: 00.00.01

4 ANSWERS

=> file zcaplus FILE 'ZCAPLUS' ENTERED AT 15:33:34 ON 06 MAR 2005 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2005 AMERICAN CHEMICAL SOCIETY (ACS)

=> d 110 1-3 all hitstr

L10 ANSWER 1 OF 3 ZCAPLUS COPYRIGHT 2005 ACS on STN

AN 1999:721207 ZCAPLUS

DN 132:50061

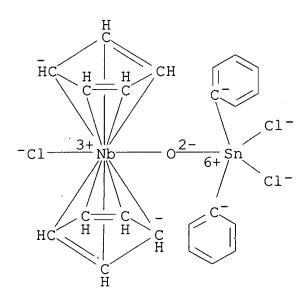
ED Entered STN: 12 Nov 1999

- TI Synthesis and X-ray crystal structure elucidation of an organometallic oxide containing Nb and Sn
- AU Silva, Rosalice Mendonca; Huffmann, John C.
- CS Departamento de Quimica, Universidade Federal de Minas Gerais, Belo Horizonte, 31270-901, Brazil
- SO Polyhedron (1999), 18(22), 2823-2826 CODEN: PLYHDE; ISSN: 0277-5387
- PB Elsevier Science Ltd.
- DT Journal
- LA English
- CC 29-8 (Organometallic and Organometalloidal Compounds) Section cross-reference(s): 75
- The organometallic oxide (.eta.5-C5H5)2Nb(Cl)(.mu.-0)Sn(Ph)2Cl2, 2, was prepd. and characterized by spectroscopic methods and elemental anal. The mol. structure was detd. by x-ray crystallog. The Nb atom is in a pseudotetrahedral coordination geometry environment comprised of the two Cp rings and the Cl and O atoms. The coordination geometry around the Sn atom is a distorted trigonal bipyramidal. The detd. Nb-O bond distance of 1.789(6).ANG. indicates a partial double bonding between Nb and O. Although the Sn-O bond can be described as a dative bond, it is a very strong interaction, 2.22(16).ANG.. The formation of 2 involved the activation of one of the Sn-Cphenyl bonds of the Sn starting material. Residual H2O present in the reaction solvent was the source of the bridging O in the mol.
- ST crystal structure niobium tin oxide complex; mol structure niobium tin oxide; niobium tin oxide complex prepn structure
- IT Crystal structure
  - Molecular structure
    - (of a niobium-tin oxide complex)
- IT 252990-49-1P
  - (crystal structure; prepn. and structure of a niobium-tin oxide complex)
- IT 639-58-7, Chlorotriphenylstannane 12793-14-5, Niobocene dichloride (prepn. and structure of a niobium-tin oxide complex)
- RE.CNT 16 THERE ARE 16 CITED REFERENCES AVAILABLE FOR THIS RECORD RE
- (1) Azevedo, N; J Braz Chem Soc 1998, V9, P279 ZCAPLUS
- (2) Chisholm, M; Inorg Chem 1984, V23, P1021 ZCAPLUS
- (3) Eaborn, C; J Chem Soc Dalton Trans 1976, P767 ZCAPLUS
- (4) Fu, P; J Organomet Chem 1996, V506, P49 ZCAPLUS
- (5) Griffith, W; Coord Chem Rev 1970, V5, P459 ZCAPLUS
- (6) Holt, M; Chem Rev 1989, V89, P11 ZCAPLUS
- (7) Labinger, J; Adv Chem Ser 1979, V167, P149
- (8) Lemenovskii, D; J Organomet Chem 1985, V292, P217 ZCAPLUS
- (9) Nakamoto, K; Infrared and Raman Spectra 4th ed 1986, P107
- (10) Okara, R; J Organomet Chem 1964, V1, P356
- (11) Prout, K; Acta Crystallogr Sect B 1974, V30, P2290

- (12) Rheingold, A; Acta Crystallogr Sect C 1991, V47, P1963
- (13) Silva, R; PhD Thesis Universidade Federal de Minas Gerais 1989
- (14) Skripkin, Y; J Coord Chem 1985, V3, P570
- (15) Steunou, N; Inorg Chem 1998, V37, P910
- (16) Urbanos, F; J Organomet Chem 1984, V276, P185 ZCAPLUS
- IT 252990-49-1P

(crystal structure; prepn. and structure of a niobium-tin oxide complex)

- RN 252990-49-1 ZCAPLUS
- CN Niobium, chlorobis(.eta.5-2,4-cyclopentadien-1-yl)(dichlorodiphenyltin)-.mu.-oxo-, stereoisomer (9CI) (CA INDEX NAME)

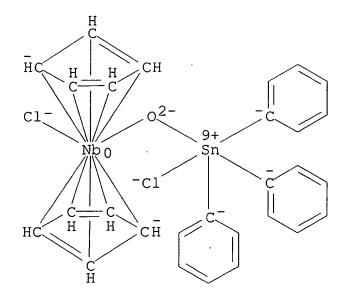


- L10 ANSWER 2 OF 3 ZCAPLUS COPYRIGHT 2005 ACS on STN
- AN 1998:634252 ZCAPLUS
- DN 129:316333
- ED Entered STN: 08 Oct 1998
- TI Formation of sulfido niobium complexes through C-S bond activation
- AU Azevedo, Nelio Pires; Lopes, Antonio Ricardo Giuliani; Silva, Rosalice Mendonca; Speziali, Nivaldo Lucio; Abras, Anuar; Horner, Manfredo; Burrow, Robert Alan
- CS Departmento de Quimica, Universidade Federal de Minas Gerais, Belo Horizonte, 31.270-901, Brazil
- SO Journal of the Brazilian Chemical Society (1998), 9(3), 279-285 CODEN: JOCSET; ISSN: 0103-5053
- PB Sociedade Brasileira de Quimica
- DT Journal
- LA English

```
CC
     29-10 (Organometallic and Organometalloidal Compounds)
     Section cross-reference(s): 75
     Upon reacting (.eta.5-C5H5) 2NbC12, .eta.5-C5H5 = Cp, and
AB
     (Ph) 3Sn (SPh), in THF, [(.eta.5-C5H5) 2Nb (Cl) (.mu.-S) Sn (Ph) 3 (Cl)] (1)
     and (.eta.5-C5H5)2Nb(S)Cl (2) were obtained. Complexes 1 and 2 were
     characterized by IR, 1H-NMR, 13C-NMR, Mossbauer spectroscopies,
     elemental anal. as well as by at. absorption. Hydrolysis of 1
     yielded the .mu.-oxo species, [(.eta.5-C5H5)2Nb(Cl)(.mu.-
     O) Sn(Ph) 3Cl], which was characterized by IR, 1H-NMR, 13C-NMR and
     Mossbauer spectroscopies, elemental anal., at. absorption as well as
     by x-ray crystallog. It crystallizes in the space group Pca21 with
     a 17.282(3), b 18.122(4), c 17.3269(2), and Z = 8. Addnl. studies
     indicated that the complexes were formed as a result of the
     nucleophilic displacement of the Nb-chloride bond by the thiolate
     ligand followed by a C-S bond cleavage. The cleavage occurs with an
     excess of the thiolate compd. equal to or >2:1.
     crystal structure niobium tin oxo bridged; mol structure niobium tin
ST
     oxo bridged; niobium sulfido complex prepn hydrolysis; tin niobium
     oxo bridged prepn structure; carbon sulfur bond activation
     phenylthiostannane niobium
     Bond cleavage
IT
        (carbon-sulfur; of (phenylthio) triphenylstannane in reactions
        with niobium chloro cyclopentadienyl complex)
     Reduction, electrochemical
ΙT
     Reduction potential
        (of niobium cyclopentadienyl sulfido and niobium-tin
        cyclopentadienyl sulfido-bridged complexes)
ΙT
     Crystal structure
     Molecular structure
        (of niobium-tin cyclopentadienyl chloro Ph oxo-bridged dinuclear
        complex)
     1441-22-1, Triphenyl (phenylthio) stannane
ΙT
                                                 12793-14-5,
     Dichlorobis (.eta.5-cyclopentadienyl) niobium
        (carbon-sulfur bond cleavage in reaction of niobium chloro
        cyclopentadienyl complex with triphenyl(phenylthio)stannane)
ΙT
     139-66-2, Diphenyl sulfide 1064-10-4, Hexaphenyldistannane
        (formation from niobium chloro cyclopentadienyl complex with
        triphenyl (phenylthio) stannane)
ΙT
     214785-34-9P
        (prepn. and crystal structure of)
ΙT
     214785-32-7P, Chlorobis (.eta.5-cyclopentadienyl) (thio) niobium
        (prepn. and electrochem. of)
ΙΤ
     214785-31-6P
        (prepn., electrochem. and hydrolysis of)
              THERE ARE 33 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT
RE
```

- (1) Adams, R; Organometallics 1992, V11, P2488 ZCAPLUS
- (2) Alcock, N; Acta Cryst Section C 1994, P227 ZCAPLUS

- (3) Barbieri, R; J Chem Soc, Dalton Trans 1989, P519 ZCAPLUS
- (4) Boorman, P; Inorg Chem 1991, V30, P3886 ZCAPLUS
- (5) Brooker, S; Acta Cryst 1991, VC47, P2527 ZCAPLUS
- (6) Brunner, H; J Organomet Chem 1990, V381, PC7
- (7) Cerrada, E; J Organomet Chem 1995, V492, P105 ZCAPLUS
- (8) Coucovanis, D; Inorg Chem 1994, V33, P3645
- (9) Darensbourg, M; Organometallics 1989, V8, P1315 ZCAPLUS
- (10) Douglas, W; J Chem Soc Dalton 1972, P1976
- (11) Fu, P; J Organomet Chem 1996, V506, P49 ZCAPLUS
- (12) Green, M; J Chem Soc, Dalton Trans 1991, P1407 ZCAPLUS
- (13) Griffith, W; Coord Chem Rev 1970, V5, P459 ZCAPLUS
- (14) Guimaraes, B; Quimica Nova 1995, V18, P329
- (15) Herrmann, W; Angew Chem Int Ed Engl 1986, V25, P56
- (16) Holt, M; Chem Rev 1989, V89, P11 ZCAPLUS
- (17) Kawaguchi, H; J Am Chem Soc 1995, V117, P3885 ZCAPLUS
- (18) Kawaguchi, H; Organometallics 1997, V16, P307 ZCAPLUS
- (19) Kayser, F; Organometallics 1994, V13, P4026 ZCAPLUS
- (20) Kee, T; Coord Chem Rev 1993, V127, P155 ZCAPLUS
- (21) Mahon, M; J Organomet Chem 1996, V511, P227 ZCAPLUS
- (22) Mansur, M; Organometallics 1995, V14, P5460
- (23) Okara, R; J Organomet Chem 1964, V1, P356
- (24) Okawara, R; Organotin Compounds, Chapter 5 1971, V2 ZCAPLUS
- (25) Omae, I; Organotin Chemistry, J Organomet Chem Library 21, Chapter 8 1989, P285
- (26) Osakada, K; Organometallics 1995, V14, P4542 ZCAPLUS
  - (27) Proulx, G; Organometallics 1996, V15, P133 ZCAPLUS
  - (28) Prout, K; Acta Cryst Sect B 1974, V30, P2290
  - (29) Rheingold, A; Acta Cryst 1991, VC47, P1963 ZCAPLUS
  - (30) Riaz, U; J Am Chem Soc 1994, V116, P4357 ZCAPLUS
  - (31) Sheldrich, G; Shelxtl/PC Users Manual 1990
  - (32) Urbanos, F; J Organomet Chem 1984, V276, P185 ZCAPLUS
  - (33) Wilkinson, G; J Chem Soc, Dalton Trans 1980, P1888
- IT 214785-34-9P
  - (prepn. and crystal structure of)
- RN 214785-34-9 ZCAPLUS
- CN Niobium, chloro(chlorotriphenyltin)bis(.eta.5-2,4-cyclopentadien-1-yl)-.mu.-oxo-, stereoisomer (9CI) (CA INDEX NAME)



L10 ANSWER 3 OF 3 ZCAPLUS COPYRIGHT 2005 ACS on STN

AN 1989:574309 ZCAPLUS

DN 111:174309

ED Entered STN: 10 Nov 1989

TI Multiple bonds between Main Group elements and transition metals. LXV. Addition of hexamethyldistannane to an organometal oxide with cleavage of the tin-tin bond

AU Herrmann, Wolfgang A.; Marz, Dieter W.

CS Anorg.-Chem. Inst., Tech. Univ. Muenchen, Garching, D-8046, Fed. Rep. Ger.

SO Journal of Organometallic Chemistry (1989), 362(1-2), C5-C7 CODEN: JORCAI; ISSN: 0022-328X

DT Journal

LA German

CC 29-11 (Organometallic and Organometalloidal Compounds)

OS CASREACT 111:174309

AB A general synthetic route to trialkylstannoxy compds. of the organotransition metal series was found, viz. the addn. of Me2SnSnMe3 to trioxo(.eta.5-pentamethylcyclopentadienyl)rhenium(VII). The reaction occurs with concomitant cleavage of the tin-tin bond, and the air-sensitive product oxo(.eta.5-pentamethylcyclopentadienyl)bis(trimethylstannoxy)rhenium(V) (I) was obtained in 90% yield. The Bu deriv. of I is prepd. analogously. ST hexamethyldistannane addn trioxopentamethylcyclopentadienylrhenium;

rhenium pentamethylcyclopentadienyl trioxide addn hexaalkyldistannane; stannoxypentamethylcyclopentadienylrhenium oxide; oxopentamethylcyclopentadienylbistrialkylstannoxyrhenium; tin bond cleavage hexaalkyldistannane; stannoxyrhenium oxo

cyclopentadienyl

IT Addition reaction

(of hexaalkyldistannanes with trioxo(pentamethylcyclopentadienyl) rhenium)

IT Bond cleavage

(tin-tin, in addn. reaction of trioxo(pentamethylcyclopentadienyl
)rhenium with hexaalkyldistannanes)

IT 90695-83-3

(addn. reaction of, with hexamethyl- and hexabutyldistannane)

IT 661-69-8, Hexamethyldistannane 813-19-4, Hexabutyldistannane (addn. reaction of, with trioxo(pentamethylcyclopentadienyl)rheni um, tin-tin bond cleavage by)

IT 123037-83-2P 123060-03-7P

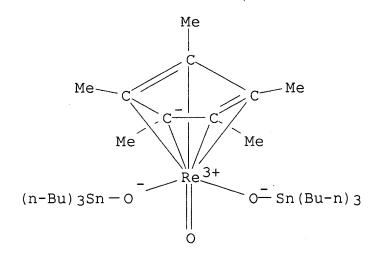
(prepn. of)

IT 123037-83-2P 123060-03-7P

(prepn. of)

RN 123037-83-2 ZCAPLUS

CN Rhenium, oxo[(1,2,3,4,5-.eta.)-1,2,3,4,5-pentamethyl-2,4-cyclopentadien-1-yl]bis(tributylhydroxystannanato)- (9CI) (CA INDEX NAME)



RN · 123060-03-7 ZCAPLUS

CN Rhenium, bis(hydroxytrimethylstannanato)oxo[(1,2,3,4,5-.eta.)-1,2,3,4,5-pentamethyl-2,4-cyclopentadien-1-yl]- (9CI) (CA INDEX NAME)